

FLEX POLYURETHANE PRIMER HS 5.1.1

USE RECOMMENDATIONS

Product with good filling power, sandability and application. Suitable for general or partial painting of cars or equipment in general. Gives good adhesion, hardness and insulation to the substrate.

Recommendation

Recommended for the preparation of surfaces to receive the finish. It can also be used over sealer for plastic on bumpers and fibers in general.

Chemical Composition

Polyurethane resins, mineral fillers, additives, pigments and solvents.

APPLICATION DATA

5 parts of Flex Polyurethane Primer HS.
1 part catalyst for Flex Polyurethane Primer HS.
1 part of Thinner PU 5000/ Eco-efficient 5000

Catalysis and/or Dilution

If dilution is carried out with Carbon line thinners, use them according to the temperature range:

- **Thinner 5002: for temperatures below 20°C;**
- **Thinner 5003: for temperature between 20 and 30°C;**
- **Thinner 5004: for temperatures above 30°C.**

This information represents the best of our knowledge when this document was published. We remind you that optimal final results when applying the products depend on factors that exceed our control and that concern the surface preparation and the technical knowledge of the applicator. The company reserves the right to change these specifications without prior notice.

Application

Homogenize the sample well before taking it out of the can. After catalysis and dilution, apply two to three coats with a spray gun at a pressure of 45-60 lbs/in² with an interval of 5 to 10 minutes between coats. It is essential to use the measuring ruler so that the catalysis and dilution are carried out correctly.

Spreading Rate

10m²/liter/coat

DRYING

Drying time to touch is 15 minutes. Drying time for sanding is 4 hours. In an oven at 60°C, the drying time is 45 minutes. Sanding must be carried out after 4 hours of drying with 320, 400 or 600 grain sandpaper to apply the finish.

SURFACE PREPARATION

Sand the surface to be painted, removing loose parts. Clean the surface with Anjo Degreaser Solution. On metallic surfaces, apply Anjo Wash Primer.

SAFETY RECOMMENDATION

- Store the product in closed, ventilated environments with maximum temperatures of 40°C.
- This is a flammable product. Keep away from sparks and sources of ignition. Do not smoke at the application site.
- When applied, the product emits vapors that must be avoided with the correct use of PPE, such as masks and respirators, ensuring proper ventilation during application.
- Avoid skin contact using gloves, goggles, suitable garments, protective creams, etc.
- Keep away from children and animals.

COMMENTS

The spreading rate of this product in practice will vary according to the thickness applied, method and application technique, the type and roughness of the substrate and environmental conditions, etc.

The instructions contained in these specifications are based on our experience and technical knowledge; however, some factors are beyond our control as a manufacturer, such as: surface preparation, application, working conditions, etc.

The use of thinner products other than those specified without prior approval from Anjo may affect

product performance and void product warranty.

We take no responsibility for material and personal damage caused by the misuse of the information contained in these specifications and of the products mentioned.

These specifications are subject to change without prior notice.