



TECHNICAL DATA SHEET

TECHPOXI 0123 N

Shop two-component polyamide epoxy primer, low thickness, low solids, easy to apply and pigmented with iron oxide. Low cost primer and very fast drying.
Meets Petrobras N 1585 standard.

RECOMMENDED USES

Used as an initial or temporary protection primer (holding primer) in blasted carbon steel equipment, sheets and structures. It is universal primer, being able to receive several types of finishes or to compose diverse painting systems, in environments of low to medium aggressiveness.

PRODUCT CHARACTERISTICS

Color:	Oxide Red
Finish:	Matte
Weigh solids:	48 % ± 3
Volume solids:	23 % ± 2
VOC:	629 g/L
Density:	1,21 g/cm ³ (approximate value)
Flash point:	23 °C
Shelf life:	Part A: 24 months Part B: 06 months
Pot-Life (25 °C):	8 Hours

APPLICATIONS DATA

Spreading rate per coat:	Minimum	Maximum
	Wet – 108 µm	130 µm
	Dry – 25 µm	30 µm
Theoretical coverage:	9,20 m ² /L to 25 µm 7,67 m ² /L to 30 µm	
Reducer:	Ready-to-use product. If necessary, use TechSolv 9400.	
Packaging:	Part A: 3,6 L or 20 L Part B: 3,6 L or 20 L	
Applications methods:	Airless Spray, Conventional Spray, Brush and Roller	

Mix Rate: **By mass** **By Volume**



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Part A	100,00	1
Part B	50,00	1

DRYING TIME

Temperature	25° C
To touch	5 Minutes
To handle	10 Minutes
To recoat	2 Hours up to 6 Months
To cure	7 Days

If maximum recoat time is exceeded, abrade surface before recoating. Drying time is a temperature, humidity, and film thickness dependent.

APPLICATIONS CONDITIONS:

Relative humidity maximum to apply is 85%. Minimum temperature to apply and dry is 15 °C. Only apply if the surface is 3 °C above the dew point. Pot life is temperature dependent, therefore, keep the material avoiding direct sunlight.

DRY HEAT RESISTANCE

Continuous heat: 90 °C. Organic coating may suffer changes in color, gloss and adhesion when exposed to temperatures above 60 °C.

SURFACE PREPARATIONS

Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3. For better performance, use Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Blast clean all surfaces using a sharp, angular abrasive for optimum surface profile. Prime any bare steel the same day as it is cleaned or before flash rusting occurs.

APPLICATIONS METHOD

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

Airless Spray:

Pressure	1800 - 2200 psi
Hose	1/4"
Tip	0,013" to 0,015"
Filter	Mesh 60

Conventional Spray



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Gun..... JGA 502/3 Devilbiss
Fluid Nozzle FX - FF
Atomization Pressure 50 psi
Fluid Pressure..... 10 to 20 psi

Brush

Brush.....Natural bristle.
Reduction.....As needed up to 15% by volume.

Roller

Cover:..... 3/8" woven with solvent resistant core.
Reduction..... As needed up to 15% by volume.

APPLICATIONS PROCEDURES

Mix contents of each component thoroughly with low speed power agitation. Make certain no pigment remains on the bottom of the can. Then combine 3 parts by volume of Part A with 1 part by volume of Part B. Thoroughly agitate the mixture with power agitation.

SAFETY PRECAUTIONS

Refer to the SDS sheet before use.

NOTE

The practical coverage is a dry thickness, applications method and surface profile dependent. Do not use a different thinner without the AnjoTech technical team approve. We do not assume any responsibility for material and personal damages caused by misuse of the information contained in this technical datasheet. Published technical data and instructions are subject to change without notice. Contact your AnjoTech representative for additional technical data and instructions.