

TECHPOXI 0125 N

Low-thickness, two-component aliphatic isocyanate epoxy primer (Shop Primer). Adhesion primer for non-ferrous surfaces, glass fiber reinforced polyester and for initial protection of steel structure sheets and profiles.

It has good corrosion protection, easy to apply and very fast drying.
Meets Petrobras N 2198 standard.

RECOMMENDED USES

Indicated as adhesion primer for non-ferrous metals, such as: aluminum, galvanized, copper, brass, stainless steel and also on non-metallic substrates such as fiberglass. Widely used in transmission towers, tiles, pipes and galvanized steel equipment.

PRODUCT CHARACTERISTICS

Color:	Oxide Red and Gray
Finish:	Matte
Weigh solids:	40 % ± 3
Volume solids:	25 % ± 2
VOC:	720 g/L
Density:	1,20 g/cm ³ (approximate value)
Flash point:	23 °C
Shelf life:	Part A: 24 months Part B: 06 months
Pot-Life (25 °C):	4 Hours

APPLICATIONS DATA

Spreading rate per coat:	Minimum	Maximum
	Wet – 80 µm	100 µm
	Dry – 20 µm	25 µm
Theoretical coverage:	12,50 m ² /L to 20 µm 10,00 m ² /L to 25 µm	
Reducer:	Ready-to-use product. If necessary, dilute with TechSolv 9400.	
Packaging:	Part A: 3,375 L Part B: 0,225 L	
Applications methods:	Airless Spray, Conventional Spray, Brush and Roller	



TECHNICAL DATA SHEET

Mix Rate:	By mass	By Volume
Part A	100,00	15
Part B	5,30	1

DRYING TIME

Temperature	25° C
To touch	5 Minutes
To handle	20 Minutes
To recoat	4 - 120 Hours
To cure	7 Days

If maximum recoat time is exceeded, abrade surface before recoating. Drying time is a temperature, humidity, and film thickness dependent.

APPLICATIONS CONDITIONS:

Relative humidity maximum to apply is 85%. Minimum temperature to apply and dry is 15 °C. Only apply if the surface is 3 °C above the dew point. Pot life is temperature dependent, therefore, keep the material avoiding direct sunlight.

DRY HEAT RESISTANCE

Continuous heat: 90 °C. Organic coating may suffer changes in color, gloss and adhesion when exposed to temperatures above 60 °C.

SURFACE PREPARATIONS

Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1.

Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3. For better performance, use Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Blast clean all surfaces using a sharp, angular abrasive for optimum surface profile. Prime any bare steel the same day as it is cleaned or before flash rusting occurs.

APPLICATIONS METHOD

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

Airless Spray:

Pressue.....	1800 - 2200 psi
Hose	1/4"
Tip	0,013" to 0,015"
Filter	Mesh 60



TECHNICAL DATA SHEET

Conventional Spray

Gun..... JGA 502/3 Devilbiss

Fluid Nozzle FX - FF

Atomization Pressure 50 psi

Fluid Pressure..... 10 to 20 psi

Brush

Brush.....Natural bristle.

Reduction.....As needed up to 15% by volume.

Roller

Cover:..... 3/8" woven with solvent resistant core.

Reduction..... As needed up to 15% by volume.

APPLICATIONS PROCEDURES

Mix contents of each component thoroughly with low speed power agitation. Make certain no pigment remains on the bottom of the can. Then combine 3 parts by volume of Part A with 1 part by volume of Part B. Thoroughly agitate the mixture with power agitation.

SAFETY PRECAUTIONS

Refer to the SDS sheet before use.

NOTE

The practical coverage is a dry thickness, applications method and surface profile dependent. Do not use a different thinner without the AnjoTech technical team approve. We do not assume any responsibility for material and personal damages caused by misuse of the information contained in this technical datasheet. Published technical data and instructions are subject to change without notice. Contact your AnjoTech representative for additional technical data and instructions.