



TECHNICAL DATA SHEET

TECHLACK 3135

Alkyd finish paint, air-drying, solvent-based, one-component, quick-drying and excellent hiding power. It is a product that is easy to apply and provides an excellent aesthetic and protective aspect.

RECOMMENDED USES

Product indicated for general or partial painting of iron, carbon steel and wood structures, exposed to internal or external environments, previously painted with the appropriate primer. It is ideal for use in the agricultural and road equipment industries, furniture industry, bodywork factory, both for new works, maintenance or repairs.

PRODUCT CHARACTERISTICS

| | |
|----------------------|--|
| Color: | Ral, Munsell, or as per customer standard. |
| Finish: | Bright |
| Weigh solid: | 48 % \pm 3 |
| Volume solid: | 35 % \pm 2 |
| VOC: | 650 g/L |
| Density: | 1,03 g/cm ³ (approximate value) |
| Flash point: | 23 °C |
| Shelf life: | 24 months |

APPLICATIONS DATA

| | | |
|---------------------------------|--|----------------|
| Spreading rate per coat: | Minimum | Maximum |
| | Wet – 70 μ m | 85 μ m |
| | Dry – 25 μ m | 30 μ m |
| Theoretical coverage: | 14,00 m ² /L to 25 μ m 11,67 m ² /L to 30 μ m | |
| Reducer: | TechSolv 9100 – As needed up to 25% by volume. Check environmental conditions first and application method | |
| Packaging: | 3,6 L, 20 L or 200 L | |
| Applications methods: | Airless Spray, Conventional Spray, Brush and Roller | |

DRYING TIME

| | |
|--------------------|-------------|
| Temperature | 25° C |
| To touch | 45 Minutes |
| To handle | 4 – 5 Hours |



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To recoat

6 – 72 Hours

To cure

7 Days

If maximum recoat time is exceeded, abrade surface before recoating. Drying time is temperature, humidity, and film thickness dependent.

APPLICATIONS CONDITIONS:

Relative humidity maximum to apply is 85%. Minimum temperature to apply and dry is 15 °C. Only apply if the surface is 3 °C above the dew point. Pot life is temperature dependent.

DRY HEAT RESISTANCE

Continuous heat: 90 °C. Organic coating may suffer changes in color, gloss and adhesion when exposed to temperatures above 60 °C.

SURFACE PREPARATIONS

Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1.

Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3. For better performance, use Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Blast clean all surfaces using a sharp, angular abrasive for optimum surface profile. Prime any bare steel the same day as it is cleaned or before flash rusting occurs.

APPLICATIONS METHOD

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

Airless Spray:

Pressure..... 1800 - 2200 psi

Hose1/4"

Tip 0,013" to 0,015"

Filter Mesh 60

Reduction..... Max. 5%

Conventional Spray

Gun..... JGA 502/3 Devilbiss

Fluid Nozzle FX - FF

Atomization Pressure 50 psi

Fluid Pressure..... 10 to 20 psi

Reduction Max. 25 %.

Brush

Essas informações representam o melhor de nosso conhecimento à época de sua publicação. Lembramos que o bom resultado final da aplicação dos produtos depende de fatores que fogem ao nosso controle e que dizem respeito a preparação da superfície e conhecimentos técnicos do aplicador. A empresa reserva-se o direito de alterar essas especificações sem aviso prévio.



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Brush.....Natural bristle.
Reduction.....As needed up to 15% by volume.

Roller

Cover:..... 3/8" woven with solvent resistant core.
Reduction..... As needed up to 15% by volume.

APPLICATIONS PROCEDURES

Mix contents of each component thoroughly with low speed power agitation. Make certain no pigment remains on the bottom of the can. Then combine 3 parts by volume of Part A with 1 part by volume of Part B. Thoroughly agitate the mixture with power agitation.

SAFETY PRECAUTIONS

Refer to the SDS sheet before use.

NOTE

The practical coverage is a dry thickness, applications method and surface profile dependent. Do not use a different thinner without the AnjoTech technical team approve. We do not assume any responsibility for material and personal damages caused by misuse of the information contained in this technical datasheet. Published technical data and instructions are subject to change without notice. Contact your AnjoTech representative for additional technical data and instructions.

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Data Revisão: 30/07/2020

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