



TECHNICAL NOTICE

FR413 (REV. 01)

SYNTHETIC ENAMEL ER/PLUS

USE RECOMMENDATIONS

Finishing paint based on alkyd resins with excellent finish. Indicated for general or partial painting of automotive vehicles, agricultural devices, industrial machines, wood and metal parts in general previously prepared.

Chemical Composition

Alkyd resins, aromatic and aliphatic hydrocarbons, organic and inorganic pigments and additives.

APPLICATION DATA

Catalysis and/or Dilution

100 parts by volume of Synthetic Enamel ER/PLUS
15 to 20 parts by volume of Thinner 2750 or Eco-efficient 2750.

Application

Apply 1 to 2 crossed coats, or as needed with pressure of 40 to 60 lb/in² and an interval of 10 to 15 minutes between coats.

Spreading Rate

8 -10m²/liter with 35µm dry layer

This information represents the best of our knowledge when this document was published. We remind you that optimal final results when applying the products depend on factors that exceed our control and that concern the surface preparation and the technical knowledge of the applicator. The company reserves the right to change these specifications without prior notice.

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DRYING

Powder-free drying is 10-30 minutes. Drying time for handling is 12 hours. Final drying takes 72 hours.

SURFACE PREPARATION

Sand the damaged area eliminating rust or loose parts. Eliminate oily contaminants, dust or other impurities with Anjo Degreaser Solution. If necessary, correct defects in the leveling of glues with Anjo Plus Fast Filler, apply in crossed and thin layers. Sand after complete drying. Apply Anjo Universal Primer, or on a ferrous surface apply Anticorrosive Red Oxide Primer.

SAFETY RECOMMENDATION

- Store the product in closed, ventilated environments with maximum temperatures of 40°C.
- This is a flammable product. Keep away from sparks and sources of ignition. Do not smoke at the application site.
- When applied, the product emits vapors that must be avoided with the correct use of PPE, such as masks and respirators, ensuring proper ventilation during application.
- Avoid skin contact using gloves, goggles, suitable garments, protective creams, etc.
- Keep away from children and animals.

COMMENTS

The spreading rate of this product in practice will vary according to the thickness applied, method and application technique, the type and roughness of the substrate and environmental conditions, etc.

The instructions contained in these specifications are based on our experience and technical knowledge; however, some factors are beyond our control as a manufacturer, such as: surface preparation, application, working conditions, etc.

We take no responsibility for material and personal damage caused by the misuse of the information contained in these specifications and of the products mentioned.

These specifications are subject to change without prior notice.